

# LIST OF KEY EQUIPMENT

## STAMPING DEPARTMENT

MACHINE	MANUFACTURER	TYPE	Press table size, mm	Capacity, t
PRESS	INVERNIZZI PRESSE	T1300 GNLM2	4500x1700	1300
PRESS	INVERNIZZI PRESSE	T400 GNLM2	2400x1300	400
PRESS	INVERNIZZI PRESSE	T400 GNLM2	2400x1300	400
PRESS	INVERNIZZI PRESSE	T350 GNLM2	2400x1200	375
PRESS	SMV INDUSTRIER	FCP1600-2	1000x800	160
EXCENTRIC PRESS	OLSONS MASKINESERVICE	LE-250 250T	1120x750	250
EXCENTRIC PRESS	Jelshingrad	160T	1100x700	160
EXCENTRIC PRESS	SMV INDUSTRIER	ALT-F 40	335x190	40
EXCENTRIC PRESS	PMB	EPTF - 64		64
EXCENTRIC PRESS	SMV INDUSTRIER	ALT-F 25	330x190	25
EXCENTRIC PRESS	Šmeral/PMB	LE-400	U 900x550/L 1250x900	400
EXCENTRIC PRESS	Šmeral/PMB	LE-400	U 900x550/L 1250x900	400
HYDRAULIC PRESS	TRANEMO	DP250AV-10		250

## WELDING DEPARTMENT

MACHINE	MANUFACTURER	TYPE	Welding table size, max WxD	Welding current max
Robotic Arc Welding Cell	DanRob	IRBP250R&IRB1400	1600X1000	400A
Twin Robot Arc Welding Cell	MOTOMAN	RM2-250&SK146&UP6	1860x950	400A
Twin Robot Arc Welding Cell	MOTOMAN	RM2-250&SK146&UP6	1860x950	320A
Projection welding machine	DALEX	PMS 36-6	200x200	250kVA
Projection welding machine	DALEX	PMS 32-6	180x180	160kVA

## AUXILIARY EQUIPMENT

MACHINE	MANUFACTURER	TYPE
DEGREASING LINE	IDEAL-LINE	
TUMBLING LINE	Roesler	R420 EURO
TUBE BENDING EQUIPMENT		