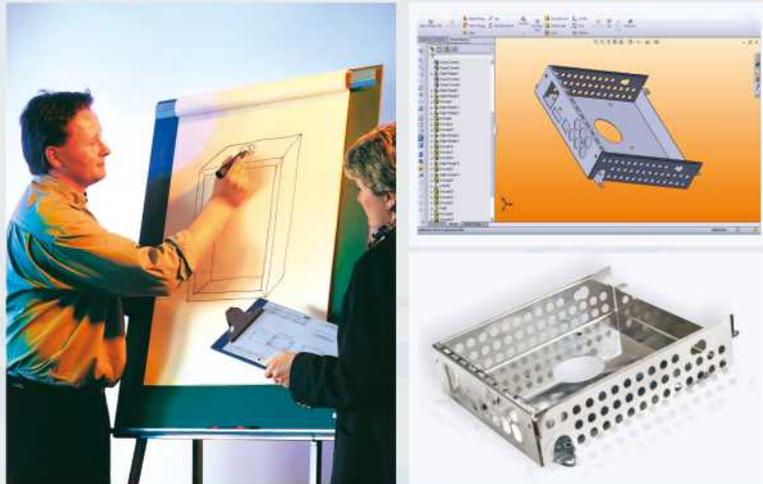




STANSEfabrikken



The Chosen Partner
Your complete sub-supplier of sheet metal products



Stansefabrikken is a Norwegian based company with long experience as sub-supplier of various sheet metal products.

It always has been very important for us to be recognized as a highly competent and reliable partner. We strongly believe that working closely together with our customers will create the best possible solutions for cost effective production. This is the best way to ensure success, both for our customers and us.

In 2002 we decided to expand our operation abroad and established a new factory in Lithuania. With this decision Stansefabrikken became an international sub-supplier which now can offer a complete range of services and technologies.

Our group is operating in four business areas:



Our factories can produce almost all kinds of sheet metal products. We make large and small products, in small prototype batches with CNC equipment or high volume production in advanced progressive stamping tools.

With our set-up in Lithuania we offer a Scandinavian business approach and the advantages operating and production in a country with lower costs. We understand that it takes more than just some new machines to be a reliable partner over time.

Our mission is to be your reliable partner.

Our vision is to be one of the leading suppliers of sheet metal products in Northern Europe.

Stansefabrikken Ukmergė - Lithuania

Lithuanian Stansefabrikken factory was established in 2003 as a price competitive alternative to our Norwegian factories. Since the very start we have focused on quality and good customer care in the same way our customers were used to get it from our Norwegian factories. The company operates in newly renovated facilities in our own industrial park in Ukmergė.

The factory has high production capacity, as we have invested in several new CNC punching machines, bending machinery, coil lines, powder coating line and other equipment. The staff is trained for different types of assembly, and is used to make final products "ready for shop".

Almost all of the production is exported to Scandinavia and Germany, except for the powder coating where we also supply a lot in Lithuania due to the very high and stable quality level we are able to keep in our line.

In addition to all these qualities we believe that our Scandinavian business approach and background is of vital importance for our customers. Our goal is always to be better and better, and that our customers feel even more trust in our factory in Lithuania than what they experienced when we produced Norway.

Key facts:

Founded:	2003
Ownership:	100% Stafa Industrier AS (Norway)
Staff(2010):	140
Area:	9000 m ²
Production:	Sheet metal fabrication Powder coating Assembling





Stansfabrikken Automotive - Lithuania

Stansfabrikken Automotive was established in late 2007 as a Tier 2 within stamping, robot welding and other added value processes.

The main production processes are coil feeding mechanical presses and robot welding. Secondary - manual press work in eccentric presses, degreasing and other related added value.

The largest press (1300 ton press with bolster size of 4500x1800 mm) gives the possibility to produce both large parts as well as thicker parts. Maximum coil is 12 mm thickness.

There are also 2 pcs. of 400 ton coil feeding presses with bolster size of 2500x1400 in the factory. They can produce up to 5 mm coil in high strength steel. These presses are integrated with sophisticated tool changeover system so that fast tool changes are possible to achieve.

The robot welding department consists of the newest technology available in thin sheet MIG welding, Fronius patented "Cold Metal Transfer", which allows to weld especially thin sheet, with a impressive result and without splatters.

Stansfabrikken Fredrikstad - Norway

In 1997 Stansfabrikken bought the old fuse cabinet factory in Fredrikstad from ABB. There has been production of electrical cabinets and sheet metal products in this factory since 1924.

When the factory in Lithuania was established, we changed focus in Fredrikstad. All the old mass produced cabinets and sheet metal products were moved to Lithuania and the factory started with prototyping and small batch production.

The factory in Fredrikstad is fully equipped with CNC punching, CNC bending and welding. Powder coating and other surface treatment are handled with our partners. Our staff is very independent and can produce samples, prototypes and fast delivery production.

The co-operation with our factory in Lithuania is extensive and after the first batches are done, very often the production is moved to Lithuania for mass-production. In the facilities in Fredrikstad we can offer storage solutions as well, also for products made in the factory in Lithuania.

Quality and delivery precision

Being a sub-supplier for many years we recognize that agreed quality and delivery precision are expected to be in place at all times. As a customer of Stansefabrikken you can be sure we know this, and always want to achieve what we have promised you.

If something unexpected should happen and in any way affect the promised deliveries, you will always be contacted in advance as early as possible. This way we can find the best possible solution together.

Our quality control process is considered to be one of our most important tasks. Our management's commitment to internally run continuous improvement programs and training has created a highly trained and motivated staff along with a growing number of satisfied customers. An open and direct dialogue with our customers about the correct quality level for their products is essential, that is how we like to work.

You know how your products should be, and it's our job to deliver them according to this.

Even though Quality Certificates themselves do not ensure right quality we have chosen to be certified according to ISO 9001 standard.



Technologies

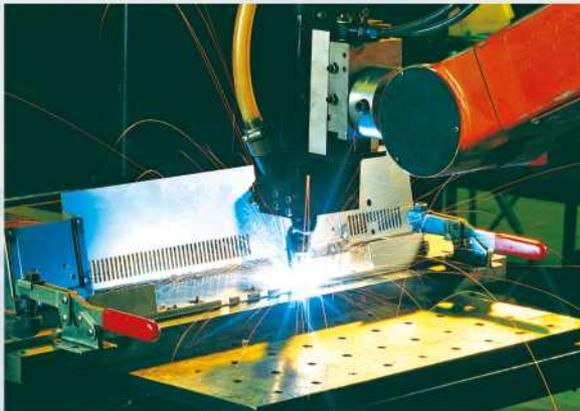
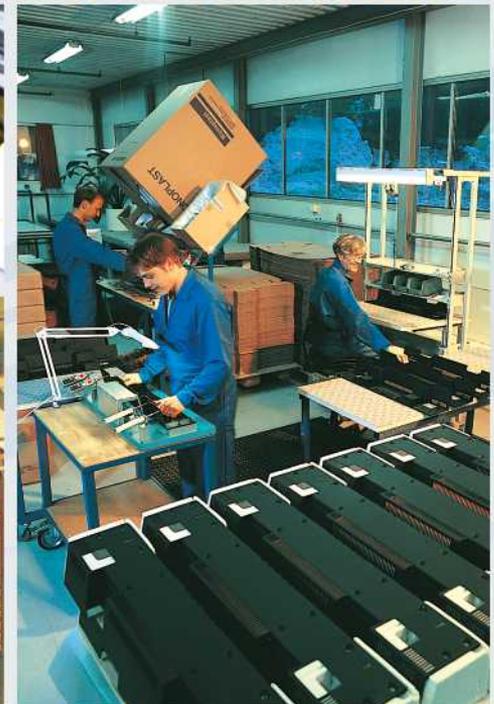
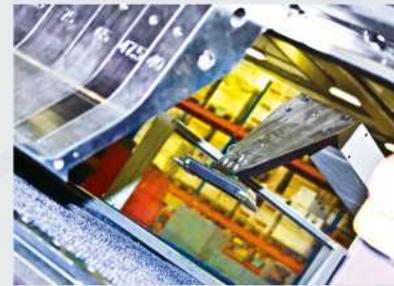
Because Stansfabrikken want to be a complete and competitive sub-supplier we understand the need for modern and flexible production facilities and equipment.

Even in Lithuania where the salaries are lower, we all the time invest in new and efficient automated machinery and robots. This secures stable processes throughout the production, which gives the right quality in each production batch.

Today our main machinery and processes are:

- Automatic coil lines
- Small and large presses
- CNC punching machines
- CNC press brakes
- Bending centre
- Fastening equipment
- Welding robots
- Powder coating lines
- Electrical assembly
- Mechanical assembly

In addition to all our own equipment, we have a well developed network of sub-suppliers helping us with processes which we don't have ourselves.



Products/Market

In Stansefabrikken we believe that we can produce almost all kind of sheet metal products to all markets. Logistics makes challenges to compete all over Europe, so for this reason our natural home markets are Scandinavia and Western Europe.

Because we have very flexible machineries suitable for different kind of production, we produce a wide variety of products to many various industries.

Today our main products are:

- Archive shelves
- Cabinets and boxes for IT products
- Electrical cabinets
- Post-boxes
- Refrigerator parts
- Chassis and brackets
- Ramps
- Trailers
- Shop fittings

In addition to this we make complete electrical heaters fully assembled with all electrical parts.



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